



Dart Aerospace Ltd.
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K6A 1K7
Canada

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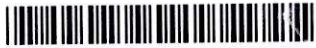
D4149-1
Job Sheet 177822



Part No: D4149-1

Job Qty: 30 ea

Part Name: Crosstube Lug Plate, Aft



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/18/18

Job Tracking No:

Due Date: 5/25/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 11.03.03 as per revC DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea		5/25/18	0.00	0.00	Start Up Waterjet		SC 5/10/18
100	Waterjet	30 pcs		5/25/18	0.00	4.58	Waterjet1		SC 5/10/18
110	QC	30 pcs		5/25/18	0.00	0.00	QC2 Waterjet-3		SC 5/10/18
120	QC	30 pcs		5/25/18	0.00	0.00	QC8-4		38
150	Packaging	30 pcs		5/25/18	0.00	0.00	Packaging3	STO 80	JUN 06 2018
160	QC21-SA	30 Ea		5/25/18	0.00	0.00	QC21		JUN 06 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	4.0650 sf (.1355 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	4	63	0

Part Specifications

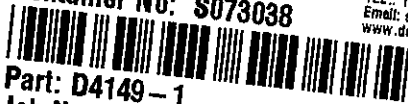
Specifications could not be found.

Plex 5/18/18 11:36 AM Dart.Gagnon.Michelle



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Container No: S073038



Part: D4149-1

Job No: 177822

Serial No/Batch: S073038

Revision:

Inspector:

Date: 05/22/10

DART AEROSPACE LTD		Work Order:	177822
Description: Aft Crosstube Lug Plate		Part Number:	D4149-1
Inspection Dwg: D4149	Rev: C	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.129	+0.005/-0.001	0.130	1		VR-01	
Ø0.191	+0.005/-0.001	0.192	1			
Ø0.257	+0.006/-0.001	0.257	1			
Ø0.38	+0.006/-0.001	0.38	1			
0.380	+/-0.010	0.385	1			
0.469	+/-0.010	0.470	1			
0.310	+/-0.010	0.312	1			
0.750	+/-0.010	0.752	1			
3.25	+/-0.030	3.259	1			
0.65	+/-0.030	0.658	1			
0.63	+/-0.030	0.635	1			
5.46	+/-0.030	5.466	1			
3.80	+/-0.030	3.80	1			
2.13	+/-0.030	2.137	1			
1.313	+/-0.010	1.315	1			
0.625	+/-0.010	0.628	1			
0.375	+/-0.010	0.378	1			
1.175	+/-0.010	1.177	1			
0.752	+/-0.010	0.755	1			
1.588	+/-0.010	1.590	1			
1.587	+/-0.010	1.590	1			
11.15	+/-0.030	11.15	1			
0.750	+/-0.010	0.753	1			
1.55	+/-0.030	1.555	1			
1.12	+/-0.030	1.12	1			
8.42	+/-0.030	8.42	1			
2.70	+/-0.030	2.706	1			
0.125	+/-0.010	0.126	1			
Ø0.252	+0.003/-0.000	0.252	1			

Measured by:	SC
Date:	18/05/20

Audited by:	DAE 30 9-88
Date:	JUN 05 2018

Preliminary Approval:	
Date:	

Rev	Date	Change	Revised by	Approved
A	10.08.04	New Issue	KJ	
B	12.02.01	Dimensions updated per Dwg Rev C	KJ	